

- Raise the boom and maneuver the crane to align the top connecting pin holes on the luffing boom with the top pin holes on the top section.
- While standing outside the boom, slide the top connecting pins in place on each side of the boom and secure with lock pins.
- Raise the boom just enough to align the bottom connecting pin holes. While standing outside the boom, slide the bottom connecting pins in place on each side of the boom and secure with lock pins.
- Support the luffing boom on secure blocking and connect luffing boom pinpoints between the far mast pendant links and the top section pendant links.
- Remove 8 pin luffing jib hoist rope. Refer to Figure 18 for correct reeving diagram. Remove cable ties from inside that attach it to the guide rolls.
- Install the remaining far post pendants between the 20' (6.1m) basic luffing jib hoist pendant and the luffing jib hoist cable.

Note: To ease the installation of the luffing jib pendants, the main hoist line may be moved over the carrier sheave located on the pendant deflector sheave and connected to the luffing jib hoist bridle. The hoist line can then be used to drag the bridle to the end of the guide rolls, feed down on rear drum ropes to keep slack while dragging bridle.

- Using luffing jib hoist line, unlatch the far post and get it in an open position.
- Raise luffing boom, while maintaining front far post 6.6 (2.0m) from the ground and maneuver crane inline with preassembled luffing jib sections.

CAUTION

Do not allow the far post and backstays to contact the ground. Component damage may occur.

- Lower luffing boom until the connecting pin holes on the top section are aligned with luffing jib hoist section connecting pin holes.
- While standing outside the attachment, slide the connecting pins in place on each side and secure with lock plates and bolts.
- Install the latch system. Position the latch system 2-3 ft (0.6-1.0m) from pin connecting legs on the luffing jib section. Install the tube with the latch on the luffing boom and the tube with the catch on the luffing jib. Refer to Figure 26. Latch system is installed properly.

CAUTION

Latch system must not be installed to a 10 ft (3.05m) luffing boom or jib extension. Component damage may occur.

- Connect luffing jib angle sensor to RE, display unit and correctly position sensor on jib. Refer to the RE's manual.
- Slowly lower the far post back to the ground.
- Connect luffing jib pendants to the pendant links on the front far post assembly only.
- Remove hoist hoistlines. Refer to Figure 11 for luffing jib and hoist jib combination hoist hoist reeving. Refer to Figure 18 for luffing jib and auxiliary combination hoist hoist reeving.
- Connect wiring harnesses for all limit switches, ATB switches, angle sensors, and transmitters. Manually trip each switch to ensure proper operation.

CAUTION

Do not raise luffing boom above 30°. Boom damage may occur.

- Begin raising the luffing boom, maintaining the far post 6 in (15.2cm) from the ground until the luffing jib pendant can be connected to the luffing jib section. Do not raise luffing boom above 30°.

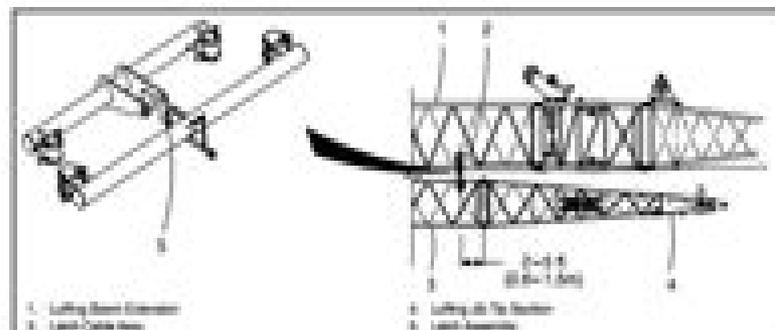


Figure 26
Latch System

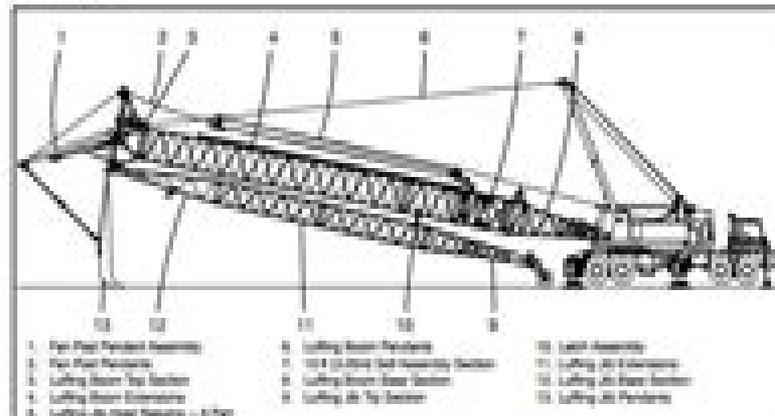


Figure 27
Luffing Attachment Assembly, Erection, and Lowering (Luffing Jib Pinned Under Latched) - Steps 26-35

- Connect luffing jib pendants to the luffing jib top section pendant links.
- Remove any excessive slack from the luffing jib hoist system.
- If a hoist jib is to be installed, refer to "Luffing Attachment Assembly, Erection, and Lowering (Luffing Jib Pinned Under Hoisting)", found earlier in this Operator's Manual, for applicable procedures.
- With the crane on firm level surface, feed the crane on fully extended outriggers.
- Check hoist system for:
 - Correct pendant lengths.
 - Correct reeving including transmitter on each hoist hoist line.
 - Rear drum in automatic brake mode.
 - Functioning of all limit switches and override system.
 - All subassemblies complete and in proper location.
- Begin raising the luffing boom, allowing the luffing jib to be supported by the latch system.

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